



Winch Mount Installation Instructions #00-06 Honda Rancher

Hardware:

- | | |
|---------------------------|-------------------------|
| (4) 1" U-Clamps | (2) 8mmx 25mm Hex Bolts |
| (1) Angle Support Bracket | (4) 5/16x 2" Hex Bolts |
| (2) 5/16x 1" Hex Bolts | (12) 5/16" Flat Washers |
| (2) 5/16" Lock Washers | (4) 5/16" Nylock Nut |
| (2) 5/16" Whiz Nuts | |
| (2) 8mmx 25mm Hex Bolts | |
| (4) 5/16x 2" Hex Bolts | |
| (12) 5/16" Flat Washers | |
| (4) 5/16" Nylock Nut | |

Remove the middle two 8mm hex bolts that mount the front bumper to the main frame. Secure mount by sliding unit under front fender between bumper tubes so that the winch and the mount are positioned so the middle mount tab of the winch mount lines up with the two bolt holes that you removed. Install the two 8mm 30mm hex bolts and 5/16" flat washers and lock washers provided. **DO NOT TIGHTEN YET.**

Now place the two 1" U-Clamps that mount on top of the winch mount around the tube from inside then through the U-Clamps and install the 5/16" Nylock nuts and 2" Bolts. Now place the Angle Support Bracket so it fits across the top of the main winch mount ahead where you installed the 8x 25 metric bolts this bracket so the arras angle forward, and install using the two 5/16" Nylock Nuts.

Now take the two 1" U-Clamps and install then around the middle bumper support bracket. Install the two 5/16x 2" hex bolts through the 1" clamp and install the 5/16" Nylock nuts and four flat washers. **TIGHTEN ALL BOLTS SECURELY.**

Attach winch to mount using the bolts supplied with the winch kit.

NOTE: With some winches it maybe necessary to remove the outer plastic head light housing for clearance on the winch motor.

